

000 «Полимер Экспорт» ПРОМЫШЛЕННЫЕ ЛАКОКРАСОЧНЫЕ ПОКРЫТИЯ naum-profie.ru **2 8 (4932)773-503**

Release date: 01.10.2024 **Manufacturer: Russian Federation** ТУ 20.30.11-017-69372620-2022

Primer IKHOLZ W.01MQ

Water based acrylic primer

SERTIFICATE	State Registration Certificate № RU.8.08.09.008.E.000313.10.22 от 04.10.2022 г. Declaration of Conformance № РОСС RU Д-RU.PA01.B.36551/22 от 12.10.2022 г. Safety data sheet of chemical products from 14.11.2022.		
DESCRIPTION	Single component water based acrylic primer.		
FIELDS OF APPLICATION	Acrylic water-based primer is designed for priming any wooden surfaces (solid, veneer, plywood), used indoors. Can be applied to MDF surfaces. Primer has high adhesion to the substrate, high coverage and durability. The primer is available as standard in white, tinting is possible if necessary. Does not contain aromatic solvents, does not have a sharp odour.		
TECHNICAL DATA	Colour	White	
	Surface	Uniform matt or glossy surface without pinholes, pores and pebbles	
	Viscosity, Brookfield RV, spindle №5, 25ºC, mPa*s 100 rpm	1250-2500	
	Mass fraction of dry residue, no less	55-60%	
	Coverage, no more	90 g/m ²	
	Primer density	1,35±0,05 g/cm ³	
	Consumption	150 -170 g/m²	
	Open time to grade 3 (20 <u>+</u> 2)ºC, no more	1 hour	
	Open time	60 min	
	Thinner	Water	
	Stacking resistance	In 120 min	
	* Standard in white		
INSTRUCTION FOR USE	Wood surface must be free of possible contaminants: dust, grease and resin. The wood is then sanded with No. 150 sandpaper manually or with a grinding machine with the required degree of abrasiveness (No. 150). After grinding, the surface is primed. For the primer layer, prime can be thinned with water about 5-10 % if necessary. Use pneumatic spraying or combined application units for priming. An hour after coating the primer layer, the surface must be sanded with sandpaper No. 320 to remove raised pile of wood. In two hours after coating stacking of products is possible.		
CONDITIONS		naterial should be 20-24°C, humidity no more than 80%. To avoid d loss of gloss) on the coating when applying and drying products	











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APPLICATION

	Preparing	Mix thoroughly before use.
	Automatic painting	Nozzle diameter: 0,9 mm Initial pressure: 25-45 atm High-pressure spray: 1,0-1,5 atm
	Air spray	Nozzle diameter: 1,4-1,8 mm Initial pressure: 4-5 atm
	Thinner	Water
	Cleaner	Water
	Cleaning	Clean the equipment with water after use according to the manual
PACKAGE SIZE	Plastic bucket 20 l: basis 20 kg	
STORAGE	Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Keep from sunlight and moisture at temperature from 5°C to +40°C. DO NOT FREEZE!	
GUARANTED STORAGE LIFE	Expire date is 12 months in case if delivery and storing rules are followed. After expire date shouldn't be used without tests.	
HEALTH AND SAFETY	Observe precautionary measures. Use means of individual protection (respirators, gloves, points, etc.). Use under well ventilated conditions. Use in places without sources of open fire and ignition only. Avoid skin or eyes contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water, don't use solvents. If eyes contact, rinse with clean water for at least 10 minutes, consult a doctor. In case of ingestion consult a doctor.	
RECYCLING	Packing materials are recycled as consumer waste	







