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 Manufacturer: Russian Federation
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Primer-enamel Polytex FAST DRY

CERTIFICATE

State Registration Certificate № RU.8.08.09.008.E.000040.02.22 от 11.02.2022 г.
 Declaration of Conformity is re-issue.
 MSDS №69372620.20.85255 от 14.11.2023 г.
 MSDS №69372620.20.85257 от 14.11.2023 г.

DESCRIPTION

Two-component quick-drying polyurethane primer-enamel cured with aliphatic polyisocyanate.

FIELDS OF APPLICATION

Polytex FAST DRY primer-enamel is used as a **self-priming, fast-drying anticorrosive coating**. It is available in a gloss range from deep matt to semi-gloss with a wide range of color options. It does not require pre-priming. Thick-layer application is possible.
 It is used for painting and long-term anticorrosive protection of diverse vehicles' internal and external surfaces: agricultural machinery, construction machinery, public transport, railway transport as well as other metal structures.

Information on the resistance of the material to various media is available on request.
 Main fields of application: mechanical engineering.

TECHNICAL DATA

Colour	Colour list of RAL	
Gloss	G035: 0-35%; G3570: 35-70%; G7095: 70-95%.	
Mass fraction of dry residue component A	60-70%	
Adhesion to metal (GOST 15140), no more	1 point	
Density component A	1,35±0,05 g/cm ³	
Density components A+B	1,32±0,05 g/cm ³	
Max. one layer thickness, viscosity 25 s	200 microns wet layer	
Dry volume residue	50±5% (depending on the colour and gloss grade)	
Dry film thickness and estimated consumption	Dry film thickness, microns	Estimated consumption, g/m ²
min	40	106
max	200	528
Hardener	Polytex ST, Polytex ST2	

Due to the wide range in color and / or gloss, this description is informative.
 Certificate of quality is the document confirming the quality of each production lot.

INSTRUCTION FOR USE

Metal surface should be abrasive blasted to grade 1 or 2 to GOST 9.402 (Sa 2,5 or Sa 2 no ISO 8501-1:2007).
 Clean surface must be free from dust and grease.
If the quality of surface preparation decreases, the service life and its operating performance may change.

CONDITIONS



Two component polyurethane primer-enamel Polytex SQ is applied with ambient temperature from +5°C to +30°C and air humidity no more than 80%. Basis temperature higher than dew point no less than 3°C.

APPLICATION

Blending	Polyurethane primer-enamel consists of two components: component A - basis, component B - hardener. Before use, pre-mix component A with a low-speed drill with mixing nozzle, then mix with component B in stoichiometric ratio in the delivery form. Mix the resulting material thoroughly until smooth. After the hardener is added into the semi-finished product, the material should be allowed to stand for at least 5-10 minutes.
Proportions	<p>Polytex SQ hardener 100:10 by weight 8:1 by volume</p> <p>Polytex ST2 hardener 100:8 by weight 10:1 by volume</p>
Pot life at 20 ±2°C, no less	3 hours
Air-free spraying	Thinning: 5-30% Nozzle diameter: 0,011-0,017" Initial pressure: 120-160 atm
Air spraying	Operational viscosity: 20-60 s Thinning: 10-35% Nozzle diameter: 1,8-2,5 mm Initial pressure: 3-4 atm
Brush, roller	Can be recommended for small and hard-to-reach areas. Thin the primer-enamel depending on the working conditions when using brush.
Thinner	Formula thinner RP-1K, Polytex, Polytex SLOW
Cleaner	Formula thinners Polytex, RP-1K, RP-1K F, thinners of type P4, P5, toluene and xylene.
Finishing	Tubing, pistol and other spraying tools must be cleaned after using.
Cleaning	Clean straight after using due to painting equipment manual.

DRYING TIME

Surface temperature	+5°C	+10°C	+20°C
Degree 1 (GOST 19007)	2,5 h	1,5 h	30 min
Degree 3 (GOST 19007)	4 h 30 min	2 h 40 min	1 h
Minimum recoating interval	2 h	1 h	20 min
Start of operation	14 d	10 d	7 d

Minimum recoating interval: the minimum recommended time the next coat to be applied.

Start of operation: the minimum time the coating to be exposed to a given environment.

These data should be considered only as indicative for a wet film thickness of 100 microns.

PACKAGE SIZE

Metal euro bucket 21 l: basis 18 kg
Metal bottle 3 l: hardener 1,8 kg (hardener Polytex ST)

Metal euro bucket 21 l: basis 18 kg
Metal bottle 3 l: hardener 1,5 kg (hardener Polytex ST2)



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STORAGE

Store in a tightly closed container in a closed dry room at a temperature from - 40 ° C to + 40 ° C, away from sources of ignition, protecting from mechanical damage, direct sunlight and moisture.

GUARANTEED STORAGE LIFE

Polytex FAST DRY basis (component A) guaranteed shelf life is 24 months from the date of manufacture, subject to the consumer's compliance with the rules of transportation and storage

Polytex ST, Polytex ST2 hardener (component B) guaranteed shelf life is 24 months from the date of manufacture, subject to the consumer's compliance with the rules of transportation and storage

HEALTH AND SAFETY

When painting work, use personal protective equipment (respirators, gloves, glasses, etc.). Work inside the room should be carried out with artificial (local, general) or natural ventilation. Use the primer enamel only in places without sources of open fire and ignition. Avoid contact with skin or eyes. In case of skin contact immediately wipe with a rag or cotton swab, rinse thoroughly with soapy water, do not use solvents. In case of eyes contact rinse with clean water for at least 10 minutes, consult a doctor. In case of ingestion, consult a doctor.

RECYCLING

Packing materials are recycled as consumer waste.

Further Information.

The recommendations above are based on our own research and our best knowledge but don't fully guarantee any particular case as it depends on the quality, friability and porosity of the base. The local working conditions and methods may vary and are beyond our control. Therefore we cannot be held responsible for the actual work on the site. The information is currently updating.



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