



ООО «Полимер Экспорт»

ПРОМЫШЛЕННЫЕ ЛАКОКРАСОЧНЫЕ ПОКРЫТИЯ

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Manufacturer: Russian Federation
ТУ 20.30.22-002-69372620-2020

Primer EPPEX Zn RICH

CERTIFICATE

State Registration Certificate № RU.01.PA.02.008.E.000320.03.21 от 23.03.2021 г.
Declaration of Conformance ПОСС RU Д-РУ. PA01. B.09510/24 от 12.03.2024 г.
MSDS №69372620-20-24550 от 17.10.2024 г.
MSDS № 69372620-20.30-3129 от 12.03.2021 г.

DESCRIPTION

Two component protective zinc-rich epoxy primer EPPEX Zn RICH.

FIELDS OF APPLICATION

EPPEX Zn RICH primer is a cold-dip galvanizing material with a high volume dry residue, high zinc content and good protective properties. It is recommended for use as a primer in complex anti-corrosion protection systems with polyurethane two-component enamel "Polytex". It can be used without finishing coating when painting objects exposed to atmospheric conditions (atmospheric corrosion category C1-C4).

The coating of the primer does not prevent welding operations by spot welding or arc welding in an inert gas in a layer of 15-20 microns. The coating is resistant to sea and fresh waters, salts water solutions, oil and petroleum products.

It is used for coating pipes and pipelines, oil and gas pipelines, railway bridges, road bridges, tunnels, ground parts of piles, overpass supports, road fences, navigation and vehicle control facilities as well as for coating steel structures and equipment in the wood and chemical industries.

Information on the material resistance to various media is available on request.

Main applications: oil and gas industry, transport construction, chemical industry.

TECHNICAL DATA

Colour	Grey, tone is not specified	
Gloss	Mat	
Mass fraction of dry residue component A	88±3%	
Adhesion to metal (GOST 15140), no more	1 point	
Density component A	3,45 ±0,05 g/cm ³	
Density components (A+B)	3,16 ±0,05 g/cm ³	
Max. one layer thickness, viscosity 40 cex	350 microns wet layer	
Dry volume residue	67 ±3 %	
Dry film thickness and estimated consumption	Dry film thickness, microns	Estimated consumption, g/m ²
min	80	377
max	120	566

Hardener EPPEX ST

INSTRUCTION FOR USE

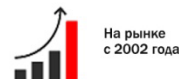
- 1.Metal surface must be degreased.
- 2.Metal surface should be abrasive blasted to grade Sa 2,5 due GOST R ISO 8501-1-2014 with roughness, recommended blast profile is Rz from 30 to 50 mcm. For hot-rolled steel, mechanized and manual surface cleaning up to degree St 3 or St 2 to GOST R ISO 8501-1-2014.
Application on a smooth surface without roughening is not allowed.
- 3.Metal surface must be dust free.

CONDITIONS

Basis temperature higher than dew point no less than 3°C.
Ambient temperature from +5°C to +35°C, when applying at the temperature ≤0°C surface icing is highly possible.
Relative air humidity no more 80%.

APPLICATION

Blending The product is two components. Component A is a dispersion of pigments and anticorrosion filler in epoxy resin. Component B is a hardener solution. Mix the



contents of the containers in the supplied proportions. After mixing, use within the specified pot life.

Mixing sequence:

The basis (component A) is mixed with a construction mixer. Then mixed hardener (component B) is added to the basis (component A) and thoroughly mixed with a construction mixer.

Attention! Careless mixing or incorrect ratio can lead to uneven curing and painting film properties weakening.

Proportions	100:3,5 by weight 8:1 by volume
Pot life	(20±2)°C - 4 hours
Air-free spraying	Thinning: 0-10% by volume Nozzle diameter: 0,015"-0,021" Initial pressure: 120-200 atm
Air spraying	Thinning: 5-10% Nozzle diameter: 2,2-2,5 mm Pressure: 3,5-4 atm
Cross linking	Only wet-on-wet
Brush, roller	Can be recommended for small and hard-to-reach areas. Thin the primer depending on the working conditions when using brush.
Thinner	Formula thinner EPPEX
Cleaner	Acetone, P4, P5
Finishing	Tubing, pistol and other spraying tools must be cleaned after using
Cleaning	Wash the tools after using immediately. The frequency of washing depends on the amount of sprayed material, the temperature and the time since the shutdown, including any time lag.

DRYING TIME

Surface temperature	+5°C	+10°C	+20°C	+30°C
Degree 1 (GOST 19007)	1 h	40 min	15 min	10 min
Degree 3 (GOST 19007)	2 h	1 h 40 m	1 h	35 min
Minimum recoating interval*	2 h	1 h 40 m	1 h	35 min
Start of operation	20 d	14 d	7 d	7 d

*Covering with other materials

Minimum recoating interval: the minimum recommended time the next coat to be applied.

Start of operation: the minimum time the coating to be exposed to a given environment.

These data should be considered only as indicative for a wet film thickness of 100 microns.

PACKAGE SIZE

Metal euro bucket 21 l: basis 23 kg
Metal bottle 1 l: hardener 0,8 kg

STORAGE

Store due to the GOST 9980.5 -2009 closed in closed store premises with ambient temperature from -40 to + 40°C.

GUARANTED STORAGE LIFE

EPPEX Zn primer guaranteed shelf life is 6 months, EPPEX ST hardener is 24 months from the date of manufacture, subject to the consumer's compliance with the rules of transportation and storage. After expire date shouldn't be used without tests.

HEALTH AND SAFETY



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When painting work, use personal protective equipment (respirators, gloves, glasses, etc.). Work inside the room should be carried out with artificial (local, general) or natural ventilation. Use the primer only in places without sources of open fire and ignition. Avoid contact with skin or eyes. In case of skin contact immediately wipe with a rag or cotton swab, rinse thoroughly with soapy water, do not use solvents. In case of eyes contact rinse with clean water for at least 10 minutes, consult a doctor. In case of ingestion, consult a doctor.

RECYCLING

Packing materials are recycled as consumer waste.

Further Information.

The recommendations above are based on our own research and our best knowledge but don't fully guarantee any particular case as it depends on the quality, friability and porosity of the base. The local working conditions and methods may vary and are beyond our control. Therefore we cannot be held responsible for the actual work on the site. The information is currently updating.



Собственное
современное
производство



Система
Менеджмента
Качества
(ISO 9001)



Аттестованная
лаборатория



На рынке
с 2002 года