

ООО «Полимер Экспорт» промышленные лакокрасочные покрытия

8 (4932)773-503





Release date: 1.08.2025
Manufacturer: Russian Federation
TC 20.30.22-004-69372620-2020

Primer ALURON

CERTIFICATE

State Registration Certificate № RU.37.ИЦ.02.015.E.000005.02.12 from 22.02.2012. Declaration of Conformity № POCC RU Д-RU.PA01.B.16552/25 from 27.05.2025 MSDS № 69372620.20.25787 от 26.02.2025 г.

DESCRIPTION

Single component anti-corrosion alkyd-urethane-based primer ALURON.

FIELDS OF APPLICATION

ALURON primer **is used exclusively as a primer layer** in combination with alkyd, melamine formaldehyde, epoxyester, alkyd-urethane and other enamels.

The primer is the most economical option for professional anti-corrosion treatment.

It is used to paint surfaces with no high requirements for maintaining their protective properties for a long time. It is suitable for processing metal structures of the bearing type. It is widely used as a primer in a system with flame retardant materials.

As a single system, it is used for anti-corrosion protection of vehicles internal surfaces: agricultural machinery, construction equipment, railway transport, public transport (buses, trams, etc.) as well as machine tools and mechanisms used in the power sector.

The primer has good adhesion, bending strength and reduced open time. It is used mainly in temperate climates. Information on the material resistance to various media is available on request.

Main fields of application: power engineering, mechanical engineering, railway transport facilities.

TECHNICAL DATA

Colour Colour list of RAL

Gloss Mat

Mass fraction of dry residue 70±5%

Adhesion to metal (GOST 15140), no more 1 point

Density $1,3-1,6 \text{ g/cm}^3$ **Max. one layer thickness without thinning** 200 mcm wet layer

Max. one layer thickness, viscosity 25 s 150 microns wet layer

Dry volume residue 45±5%

Dry film thickness and estimated consumptionDry film thickness, microns
Estimated consumption, g/m²

 min
 50
 167

 max
 100
 334

Open time to grade 3 at 20 ±2°C, no more (wet

film thickness 100 microns)

1 hour

Readiness for operation:

7days

INSTRUCTION FOR USE

Metal surface should be abrasive blasted to grade Sa 2,5 or Sa 2 to GOST R ISO 8501-1-2014. Clean surface must be free from dust and grease.

If the quality of surface preparation decreases, the service life and its operating performance may change.

CONDITIONS











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Basis temperature higher than dew point no less than 3°C. Ambient temperature from +5°C to +35°C. Relative air humidity no more 80%.

APPLICATION

Ready to use. Stir thoroughly before use with mixer. Thin if needed with formula thinner Preparing

RP-1K, RP-1K F

Air-free spraying Thinning: 0-20%

Nozzle diameter: 0.011-0.017" Initial pressure: 120-160 atm

Air spraying Operational viscosity:25-60 s

Thinning: 10-30%

Nozzle diameter:1,8-2,5 mm Initial pressure: 3,0-4,0 atm

Cross linking 60 min

Brush, Roller Can be recommended for small and hard-to-reach areas. Thin the primer depending on

the working conditions when using brush.

Thinner Formula thinner RP-1K, RP-1K F

Cleaner Formula thinner RP-1K, P-4

Finishing Tubing, pistol and other spraying tools must be cleaned after using.

Cleaning Wash the tools after using immediately. The frequency of washing depends on the

amount of sprayed material, the temperature and the time since the shutdown,

including any time lag.

Readiness for operation:

7 days

PACKAGE SIZE

Metal euro bucket 21 l: 20 kg Metal euro bucket 21 l: 24 kg

STORAGE

Store in a tightly closed container in a closed dry room at a temperature from - 40 ° C to + 40 ° C, away from sources of ignition, protecting from mechanical damage, direct sunlight and moisture.

GUARANTED STORAGE LIFE

ALURON primer guaranteed shelf life is 12 months from the date of manufacture, subject to the consumer's compliance with the rules of transportation and storage. After expire date shouldn't be used without tests.

HEALTH AND SAFETY

When painting work, use personal protective equipment (respirators, gloves, glasses, etc.). Work inside the room should be carried out with artificial (local, general) or natural ventilation. Use the primer only in places without sources of open fire and ignition. Avoid contact with skin or eyes. In case of skin contact immediately wipe with a rag or cotton swab, rinse thoroughly with soapy water, do not use solvents. In case of eyes contact rinse with clean water for at least 10 minutes, consult a doctor. In case of ingestion, consult a doctor.

RECYCLING

Packing materials are recycled as consumer waste.

Further Information.

The recommendations above are based on our own research and our best knowledge but don't fully guarantee any particular case as it depends on the quality, friability and porosity of the base. The local working conditions and methods may vary and are beyond our control. Therefore we cannot be held responsible for the actual work on the site. The information is currently updating.







