



000 «Полимер Экспорт»

ПРОМЫШЛЕННЫЕ ЛАКОКРАСОЧНЫЕ ПОКРЫТИЯ

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Release date: 01.08.2020

Manufacturer: Russian Federation

TY 2312-016-20514586-2009

Enamel ALURON AT

CERTIFICATE

Declaration of Conformance № РОССТУ.АГ81.Д19889 from 21.12.2017.
State Registration Certificate № RU.37.ИЦ.02.015.Е.000005.02.12 from 22.02.2012.

DESCRIPTION

Single component enamel ALURON AT.

FIELDS OF APPLICATION

Aluronat enamel is used to paint pre-primed surfaces in order to form highly decorative finishing coatings.

It is designed to coat metal surfaces in the reduced drying mode, including assembly painting. Suitable for repair work. It is used for anti-corrosion protection and repair painting of internal and external surfaces of vehicles (agricultural machinery, construction equipment, public transport, railway transport), machine parts and mechanisms, construction metal structures surfaces, assembly lines, hangars, roofs as well as other metal products exposed to increased mechanical and atmospheric impacts.

Information on the material resistance to various media is available on request.

Main fields of application: power engineering, mechanical engineering, railway transport facilities.

TECHNICAL DATA

Colour	Colour list of RAL	
Gloss	G035: 0-35%	
Mass fraction of dry residue	62±5%	
Adhesion to metal (GOST 15140), no more	1 point	
Density	1,4±0,05 g/cm ³	
Max. one layer thickness without thinning	52 microns dry layer 125 microns wet layer	
Max. one layer thickness, viscosity 25 сек	40 microns dry layer 120 microns wet layer	
Dry volume residue	42±5 %	
Dry film thickness and estimated consumption	Dry film thickness, microns	Estimated consumption, g/m ²
min	20	67
max	50	167
Open time to grade 3 at 20°C, no more (wet film thickness 100 microns)	60 min	

INSTRUCTION FOR USE

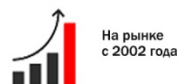
The surface to be coated must be primed. The basis ready to be coated must be free from dust, grease and other contaminants.

CONDITIONS

Ambient temperature from -5°C to +35°C.
Relative air humidity no more 80%.

APPLICATION

Preparing	Ready to use. Stir thoroughly before use with mixer. Thin if needed with formula thinner RP-1K, RP-1K F
Air spraying	Operational viscosity: 18-25 s Thinning: RP-1K Nozzle diameter: 1,6-1,8 mm Initial pressure: 0,3-0,4 MPa
Cross linking at 20°C	30 min





ООО «Полимер Экспорт»

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Thinner	Formula thinner RP-1K, RP-1K F
Cleaner	Formula thinner RP-1K, RP-1K F
Finishing	Tubing, pistol and other spraying tools must be cleaned after using
Cleaning	Wash the tools after using immediately. The frequency of washing depends on the amount of sprayed material, the temperature and the time since the shutdown, including any time lag.

PACKAGE SIZE

Metal euro bucket 21 l: basis 20 kg

STORAGE

Store in a tightly closed container in a dry room, away from sources of ignition, protecting from direct sunlight and moisture.

GUARANTEED STORAGE LIFE

Expire date is 12 months in case if delivery and storing rules are followed. After expire date shouldn't be used without tests

HEALTH AND SAFETY

When painting work, use personal protective equipment (respirators, gloves, glasses, etc.). Work inside the room should be carried out with artificial (local, general) or natural ventilation. Use the primer-enamel only in places without sources of open fire and ignition. Avoid contact with skin or eyes. In case of skin contact immediately wipe with a rag or cotton swab, rinse thoroughly with soapy water, do not use solvents. In case of eyes contact rinse with clean water for at least 10 minutes, consult a doctor. In case of ingestion, consult a doctor.

RECYCLING

Packing materials are recycled as consumer waste.

Further Information.

The recommendations above are based on our own research and our best knowledge but don't fully guarantee any particular case as it depends on the quality, friability and porosity of the base. The local working conditions and methods may vary and are beyond our control. Therefore we cannot be held responsible for the actual work on the site. The information is currently updating..



Собственное современное производство



Система Менеджмента Качества (ISO 9001)



Аттестованная лаборатория



На рынке с 2002 года